


Date: Tuesday, 08/01/2008 2:45:50 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-630-023/024
Job Number	: 36672		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: D2804041
This Issue	: 08/01/2008 S.O. No. : <i>N/A</i>	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>MA</i> Type : LARGE FAB ASSY	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: 	Due Date	: 15/01/2008
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	: _____		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 REMOVE FROM STOCK:

1 X D412-630-024 B32000 ✓

4 X D412-630-023 1 X B26551 ✓

2 X B27271 ✓✓

2 X B31816 ✓✓

2.0	D412630023	Folding Step Instln LH
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Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~4.0000~~ Each(s)  
 Folding Step Instln LH

*Qty 5*

*m/08/01/08*

3.0	D412630024	Folding Step Instln RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Folding Step Instln RH

*m/08/01/08*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

DISASSEMBLE STEPS  
 IDENTIFY PARTS TO RETURN TO STK:

*x6*

*m/08/01/09*

Date: Tuesday, 08/01/2008 2:45:50 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-630-023/024

Job Number: 36672

Part Number: D2804041

Job Number:



Seq. #:

Machine Or Operation:

Description:

STILL GOOD TOO : ~~Handwritten~~ paper work for

D412-630-023 { L/H - B27271 x2  
4/H - B26551 x1  
4/H - B31816 x2

IDENTIFY PARTS TO SCRAP:

D412-630-024 (R/H - B3200 x1

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
DESTROY STEPS

x 6

ml 08/01/09

6.0

PG

PURCHASING



Comment: PURCHASING  
ADJUST ACCPAC

u 08-06-10

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1)

08/01/11

Job Completion



08-06-11

<b>Job Number</b> : 27271	<b>Customer</b> : Dart Helicopters Services				
<b>Estimate Number</b> : 12026	<b>DWG Name</b> : PILOT/CO-PILOT STEP, LH (FOLDING)				
<b>Purchase Order #</b> :	<b>Part Number</b> : D412630023				
<b>Complete Date</b> : 11/08/2006 7:39:10	<b>DWG Number</b> : D412-630 REV. J ,P13 <b>Rev.</b> : J				
<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>			
30/06/2006	5	5			
<b>2.0 D2012107-Clevis INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D2012107	5.000	\$22.02	1+1+1+1 Lot # 25483 Qty. 5
<b>Subtotal:</b> QTD: 5 CTD: 0 \$22.02					
<b>3.0 D2803041-Bracket Assembly INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D2803041	5.000	\$166.28	1+1+1+1 Lot # 27282 Qty. 5
<b>Subtotal:</b> QTD: 5 CTD: 0 \$166.28					
<b>4.0 D2804041-Bracket Assembly INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D2804041	5.000	\$582.67	1+1+1+1 Lot # 27561 Qty. 5
<b>Subtotal:</b> QTD: 5 CTD: 0 \$582.67					
<b>5.0 D2807-Gas Spring (Support Prop) INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D2807	10.000	\$861.96	1+1+1+1+1+1+1+1 Lot # 27562 Qty. 10
<b>Subtotal:</b> QTD: 10 CTD: 0 \$861.96					
<b>6.0 D2813-Washer INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D2813	10.000	\$16.31	1+1+1+1+1+1+1+1 Lot # 25923 Qty. 10
<b>Subtotal:</b> QTD: 10 CTD: 0 \$16.31					
<b>7.0 D3388041-Step Weldment LH INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D3388041	5.000	\$1638.03	Lot # 27268 Qty. 5
<b>Subtotal:</b> QTD: 5 CTD: 0 \$1638.03					
<b>8.0 D33951-Bushing INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	D33951	20.000	\$0.00	2+2+2+2+2+2+2+2+2+2 Lot # 26584 Qty. 4 2+2+2+2+2+2+2+2+2+2 Lot # 26770 Qty. 16
<b>Subtotal:</b> QTD: 20 CTD: 0 \$0.00					
<b>9.0 AN3C21A-BOLT INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	AN3C21A	10.000	\$18.28	1+1+1+1+1+1+1+1 Lot # 19633 Qty. 10
<b>Subtotal:</b> QTD: 10 CTD: 0 \$18.28					
<b>10.0 AN310C8-Nut INVENTORY ITEM</b>					
DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	AN310C8	10.000	\$20.95	1+1+1+1+1+1+1+1 Lot # 100433 Qty. 10
<b>Subtotal:</b> QTD: 10 CTD: 0 \$20.95					

<b>Job Number</b>	: 27271	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 11/08/2006 7:39:10	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	AN8C16	10.000		\$96.67	1+1+1 1+1+1+2+2 ← Lot # 100695 Qty. 10
<b>Subtotal:</b>		QTD: 10	CTD: 0		\$96.67	

DATE	EMPLOYEE	TYPE	Qty	COST	
11/08/2006	LACE01: Lacelle, Linda	MS210433	20.000	\$4.85	Scrap 2+2+2 Lot# 19099 Qty. 20
<b>Subtotal:</b>	QTD:	20 CTD:	0	\$4.85	2+2+2+2+2

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	MS24665302	10.000		\$0.50	<div>1+1+1+1</div> <div>Scrap 2+1+1 Lot # 16941 Qty. 10</div>
<b>Subtotal:</b>		QTD: 10	CTD: 0		\$0.50	

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	MS24693C280	10.000		\$2.02	1 + 1 + 1 1 + 1 + 1 + 1 ← Lot # 16984 Qty. 10
<b>Subtotal:</b>		QTD: 10	CTD: 0		\$2.02	

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	NAS1515H3	30.000		\$2.16	$3+3+3+3+3$ Scrap $3+3+3$ Lot # 19633 Qty. 30
<b>Subtotal:</b>		QTD: 30	CTD: 0		\$2.16	

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	NAS1515H5L	20.000		\$18.15	<i>scrap</i> { 2+2+2+2+2 2+2+2 Lot # 100680 Qty. 20
<b>Subtotal:</b>		QTD: 20	CTD: 0		\$18.15	

DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	NAS1515H8	19.000		\$0.00	<div>2 + 2</div> <div>2 + 2 + 2 Lot # 100446 Qty. 9</div> <div>Scrap 2 + 2 + 2 - Lot # 101331 Qty. 10</div>
<b>Subtotal:</b>		QTD: 19	CTD: 0		\$0.00	

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost	
04/08/2006	FAUT01: Fauteux, Melanie	Run	5.000	3.29	\$32.90	3.29	131.60	
08/08/2006	FAUT01: Fauteux, Melanie	Run	5.000	4.28	\$42.80	4.28	171.20	
<b>Subtotal:</b>		QTD: 10 CTD:	0	7.57	\$378.50			

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
03/08/2006	DESJ02: Desjardins, Line	Run	5.000	1.76	\$24.25	3.20	64.00
10/08/2006	BROS01: Brosseau, Lynn	Run	0.000	0.02	\$0.26	0.02	0.40
10/08/2006	PROV02: Provencal, Aileen	Run	0.000	0.33	\$5.07	0.33	6.60

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User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 27271	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 11/08/2006 7:39:10	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

<b>20.0 PACKAGING 1 Internal Operation</b>							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
10/08/2006	BROS01: Brosseau, Lynn	Run	0.000	0.75	\$9.75	0.75	15.00
<b>Subtotal:</b>			QTD: 5	CTD: 0	2.86	\$125.33	

<b>21.0 D28061-Bushing INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	D28061	10.000		\$0.00		2+2+1 ← Lot # 26565 Qty. 5 1+2 ← Lot # 27285 Qty. 5
<b>Subtotal:</b>			QTD: 10	CTD: 0	\$0.00		

<b>22.0 D28063-Bushing INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	D28063	10.000		\$109.74		2+2+2+2 ← Lot # 27286 Qty. 10
<b>Subtotal:</b>			QTD: 10	CTD: 0	\$109.74		

<b>23.0 D28105-Strut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	D28105	5.000		\$119.32		2+2 ← Lot # 27103 Qty. 5
<b>Subtotal:</b>			QTD: 5	CTD: 0	\$119.32		

<b>24.0 D33961-Spacer INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	D33961	10.000		\$37.76		2+2+2+2 ← Lot # 26771 Qty. 10
<b>Subtotal:</b>			QTD: 10	CTD: 0	\$37.76		

<b>25.0 AN4C6A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	AN4C6A	5.000		\$2.39		1+1+1+1 ← Lot # 100651 Qty. 5
<b>Subtotal:</b>			QTD: 5	CTD: 0	\$2.39		

<b>26.0 AN4C10A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	AN4C10A	5.000		\$2.65		1+1+1+1 ← Lot # 100273 Qty. 5
<b>Subtotal:</b>			QTD: 5	CTD: 0	\$2.65		

<b>27.0 AN4C15A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	AN4C15A	10.000		\$9.79		2+2+1+2+1 ← Lot # 100447 Qty. 10
<b>Subtotal:</b>			QTD: 10	CTD: 0	\$9.79		

<b>28.0 AN44C7A-Eyebolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
11/08/2006	LACE01: Lacelle, Linda	AN44C7A	5.000		\$82.40		1+1+1+1 ← Lot # 19620 Qty. 5
<b>Subtotal:</b>			QTD: 5	CTD: 0	\$82.40		

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User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 27271	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 11/08/2006 7:39:10	<b>DWG Number</b>	: D412-630 REV. J, P13
		<b>Rev.</b>	: J

29.0 AN5C15A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	AN5C15A	10.000		\$17.78	2+2+2+2 ← Lot # 100229 Qty. 10
<b>Subtotal:</b>			QTD: 10	CTD: 0	\$17.78	

30.0 MS210434-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	MS210434	20.000		\$6.41	4+4+4+4 ← Lot # 101390 Qty. 20
<b>Subtotal:</b>			QTD: 20	CTD: 0	\$6.41	

31.0 MS210435-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	MS210435	15.000		\$12.29	3+3+3+3 ← Lot # 18535 Qty. 15
<b>Subtotal:</b>			QTD: 15	CTD: 0	\$12.29	

32.0 NAS1515H4-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	NAS1515H4	35.000		\$0.00	7+2 ← Lot # 100680 Qty. 9 7+7+5 ← Lot # 101369 Qty. 26
<b>Subtotal:</b>			QTD: 35	CTD: 0	\$0.00	

33.0 NAS1515H5-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
11/08/2006	LACE01: Lacelle, Linda	NAS1515H5	35.000		\$0.00	4+7+7+7 ← Lot # 100203 Qty. 32 3 ← Lot # 100433 Qty. 3
<b>Subtotal:</b>			QTD: 35	CTD: 0	\$0.00	

34.0 QC4 Internal Operation							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
04/08/2006	PROV02: Provencal, Aileen	Run	5.000	0.29	\$4.45	0.29	7.54
<b>Subtotal:</b>			QTD: 5	CTD: 0	0.29	\$11.99	

35.0 PACKAGING 1 Internal Operation							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach. Cost
03/08/2006	DESJ02: Desjardins, Line	Run	5.000	0.73	\$10.06	1.45	29.00
10/08/2006	BROS01: Brosseau, Lynn	Run	1.000	0.64	\$8.32	0.64	12.80
10/08/2006	PROV02: Provencal, Aileen	Run	0.000	1.30	\$0.00	1.64	32.80
10/08/2006	PROV02: Provencal, Aileen	Run	5.000	2.30	\$0.00	2.30	46.00
10/08/2006	BROS01: Brosseau, Lynn	Run	5.000	1.30	\$16.90	2.60	52.00
<b>Subtotal:</b>			QTD: 16	CTD: 0	6.27	\$207.88	

		<b>TIME</b>	<b>COST</b>	
	Machine Time:	20.79	\$568.94	
	Labor:	16.99	\$154.76	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$3851.38	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
<b>Total:</b>			\$4575.08	

COST PER UNIT: \$915.01



Date: Tuesday, 08/01/2008 2:23:19 PM  
 User: Linda Lacelle

## JOB HISTORY : DETAIL

<b>Job Number</b>	: 26551	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 15/06/2006 8:16:55	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

DUE DATE	ORDERED	DELIVERED
05/05/2006	5	4

**2.0 D2012107-Clevis INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D2012107	4.000	\$11.96	Lot # 25483 Qty. 4

**Subtotal:** QTD: 4 CTD: 0 \$11.96

**3.0 D2803041-Bracket Assembly INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D2803041	2.000	\$220.68	Lot # 25917 Qty. 2

**Subtotal:** QTD: 2 CTD: 0 \$220.68

**4.0 D2804041-Bracket Assembly INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D2804041	1.000	\$48.80	Lot # 23435 Qty. 1

**Subtotal:** QTD: 1 CTD: 0 \$48.80

**5.0 D2807-Gas Spring (Support Prop) INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D2807	8.000	\$60.03	Lot # 26646 Qty. 8

**Subtotal:** QTD: 8 CTD: 0 \$60.03

**6.0 D2813-Washer INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D2813	8.000	\$13.05	Lot # 26649 Qty. 8

**Subtotal:** QTD: 8 CTD: 0 \$13.05

**7.0 D3388041-Step Weldment LH INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D3388041	4.000	\$877.72	Lot # 26156 Qty. 4

**Subtotal:** QTD: 4 CTD: 0 \$877.72

**8.0 D33951-Bushing INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	D33951	16.000	\$0.00	Lot # 25935 Qty. 2
					Lot # 27291 Qty. 14

**Subtotal:** QTD: 16 CTD: 0 \$0.00

**9.0 AN3C21A-BOLT INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	AN3C21A	8.000	\$14.62	Lot # 19633 Qty. 8

**Subtotal:** QTD: 8 CTD: 0 \$14.62

**10.0 AN310C8-Nut INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty	COST	
15/06/2006	LACE01: Lacelle, Linda	AN310C8	8.000	\$16.76	Lot # 100433 Qty. 8

**Subtotal:** QTD: 8 CTD: 0 \$16.76



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User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 26551	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 15/06/2006 8:16:55	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

11.0 AN8C16-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	AN8C16	8.000		\$77.34	1+/- Lot # 100695 Qty. 8
<b>Subtotal:</b>			QTD:	8 CTD:	0	\$77.34

12.0 MS210433-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	MS210433	16.000		\$3.72	Scrap 2 + 2 Lot # 100218 Qty. 16
<b>Subtotal:</b>			QTD:	16 CTD:	0	\$3.72

13.0 MS24665302-Cotter Pin INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	MS24665302	8.000		\$0.40	Scrap 2 Lot # 16941 Qty. 8
<b>Subtotal:</b>			QTD:	8 CTD:	0	\$0.40

14.0 MS24693C280-Screw INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	MS24693C280	8.000		\$4.88	Keep 1 - Lot # 16984 Qty. 8 Scrap 1
<b>Subtotal:</b>			QTD:	8 CTD:	0	\$4.88

15.0 NAS1515H3-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	NAS1515H3	24.000		\$1.73	Scrap: 3 + 3 Lot # 19633 Qty. 24
<b>Subtotal:</b>			QTD:	24 CTD:	0	\$1.73

16.0 NAS1515H5L-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	NAS1515H5L	16.000		\$14.52	Scrap 2 + 2 Lot # 100050 Qty. 16
<b>Subtotal:</b>			QTD:	16 CTD:	0	\$14.52

17.0 NAS1515H8-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
15/06/2006	LACE01: Lacelle, Linda	NAS1515H8	16.000		\$8.23	Scrap 2 + 2 Lot # 100446 Qty. 16
<b>Subtotal:</b>			QTD:	16 CTD:	0	\$8.23

18.0 SMALL FAB 1 Internal Operation							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
08/06/2006	DROU02: Drouin, Steven	Run	0.000	0.38	\$4.86	4.69	0.00
08/06/2006	DROU02: Drouin, Steven	Run	4.000	1.90	\$36.48	0.00	0.00
09/06/2006	DROU02: Drouin, Steven	Run	0.000	0.00	\$0.00	0.32	0.00
09/06/2006	DROU02: Drouin, Steven	Run	4.000	0.11	\$2.11	0.00	0.00
13/06/2006	DROU02: Drouin, Steven	Run	4.000	2.26	\$28.93	2.26	0.00
<b>Subtotal:</b>			QTD:	12 CTD:	0	4.65	\$72.38

Date: Tuesday, 08/01/2008 2:23:19 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 26551	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 15/06/2006 8:16:55	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

**20.0 PACKAGING 1 Internal Operation**

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost	
12/06/2006	DESJ02: Desjardins, Line	Run	0.000	1.00	\$13.00	1.00	0.00	
13/06/2006	PROV02: Provencal, Aileen	Run	0.000	0.38	\$5.84	0.38	0.00	
14/06/2006	DESJ02: Desjardins, Line	Run	0.000	0.63	\$8.19	0.63	0.00	
14/06/2006	PROV02: Provencal, Aileen	Run	0.000	0.12	\$1.84	0.12	0.00	
14/06/2006	PROV02: Provencal, Aileen	Run	0.000	0.37	\$5.68	0.37	0.00	
14/06/2006	PROV02: Provencal, Aileen	Run	0.000	0.62	\$9.52	0.62	0.00	
<b>Subtotal:</b>			QTD: 0	CTD: 0	3.12	\$44.07		

**21.0 D28061-Bushing INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	D28061	8.000		\$65.35	2	Lot # 26565 Qty. 8
<b>Subtotal:</b>			QTD: 8	CTD: 0	\$65.35		

**22.0 D28063-Bushing INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	D28063	8.000		\$87.79	2	Lot # 26160 Qty. 8
<b>Subtotal:</b>			QTD: 8	CTD: 0	\$87.79		

**23.0 D28105-Strut INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	D28105	4.000		\$142.98	1	Lot # 26758 Qty. 4
<b>Subtotal:</b>			QTD: 4	CTD: 0	\$142.98		

**24.0 D33961-Spacer INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	D33961	8.000		\$30.21	2	Lot # 26654 Qty. 8
<b>Subtotal:</b>			QTD: 8	CTD: 0	\$30.21		

**25.0 AN4C6A-Bolt INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	AN4C6A	4.000		\$1.96	1	Lot # 19512 Qty. 4
<b>Subtotal:</b>			QTD: 4	CTD: 0	\$1.96		

**26.0 AN4C10A-Bolt INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	AN4C10A	4.000		\$2.12	1	Lot # 18515 Qty. 4
<b>Subtotal:</b>			QTD: 4	CTD: 0	\$2.12		

**27.0 AN4C15A-Bolt INVENTORY ITEM**

DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	AN4C15A	8.000		\$7.67	2	Lot # 100036 Qty. 8
<b>Subtotal:</b>			QTD: 8	CTD: 0	\$7.67		

Date: Tuesday, 08/01/2008 2:23:19 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 26551	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12026	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 15/06/2006 8:16:55	<b>DWG Number</b>	: D412-630 REV. J ,P13
		<b>Rev.</b>	: J

<b>28.0 AN44C7A-Eyebolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	AN44C7A	4.000		\$73.27		1 Lot # 19620 Qty. 4
<b>Subtotal:</b>		QTD:	4	CTD:	0	\$73.27	

<b>29.0 AN5C15A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	AN5C15A	4.000		\$6.83		2 Lot # 18167 Qty. 4
<b>Subtotal:</b>		QTD:	4	CTD:	0	\$6.83	

<b>30.0 MS210434-Nut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	MS210434	16.000		\$5.91		4 Lot # 100651 Qty. 16
<b>Subtotal:</b>		QTD:	16	CTD:	0	\$5.91	

<b>31.0 MS210435-Nut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	MS210435	12.000		\$9.84		3 Lot # 18535 Qty. 12
<b>Subtotal:</b>		QTD:	12	CTD:	0	\$9.84	

<b>32.0 NAS1515H4-Washer INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	NAS1515H4	28.000		\$20.99		7 Lot # 100680 Qty. 28
<b>Subtotal:</b>		QTD:	28	CTD:	0	\$20.99	

<b>33.0 NAS1515H5-Washer INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
15/06/2006	LACE01: Lacelle, Linda	NAS1515H5	26.000		\$8.90		7 Lot # 19565 Qty. 26
<b>Subtotal:</b>		QTD:	26	CTD:	0	\$8.90	

<b>35.0 PACKAGING 1 Internal Operation</b>							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
14/06/2006	DESJ02: Desjardins, Line	Run	0.000	0.63	\$8.19	0.63	0.00
<b>Subtotal:</b>		QTD:	0	CTD:	0	0.63	\$8.19

		<b>TIME</b>	<b>COST</b>
	Machine Time:	11.02	\$0.00
	Labor:	8.40	\$124.64
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$1838.26
	SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>			\$1962.90

<b>COST PER UNIT:</b>		\$490.72
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Date: Tuesday, 08/01/2008 2:25:12 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 31816	<b>Customer</b>	: Dart Aerospace Ltd.
<b>Estimate Number</b>	: 10804	<b>DWG Name</b>	: D412-630-023
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630023
<b>Complete Date</b>	: 18/04/2007 7:35:10	<b>DWG Number</b>	: RTN517
		<b>Rev.</b>	:

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
23/04/2007	2	2

<b>2.0 D412630023-Folding Step Instln LH</b>	<b>INVENTORY ITEM</b>
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DATE	EMPLOYEE	TYPE	Qty	COST	
18/04/2007	LACE01: Lacelle, Linda	D412630023	2.000	\$1463.53	Lot # 27271 Qty. 2

<b>Subtotal:</b>	QTD: 2	CTD: 0	\$1463.53
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	TIME	COST
Machine Time:	0.00	\$0.00
Labor:	0.00	\$0.00
Sub-contract (external Op.):		\$0.00
INVENTORY ITEM:		\$1463.53
SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>		\$1463.53

<b>COST PER UNIT:</b>	\$731.76
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Date: Tuesday, 08/01/2008 2:22:53 PM

User: Linda Lacelle

## JOB HISTORY : DETAIL

<b>Job Number</b>	: 32000	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12027	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, RH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630024
<b>Complete Date</b>	: 30/04/2007 11:02:45	<b>DWG Number</b>	: D412-630 REV K
		<b>Rev.</b>	: K

DUE DATE	ORDERED	DELIVERED
04/05/2007	1	1

<b>2.0 D2012107-Clevis INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D2012107	1.000		\$12.07	/ Lot # 29883 Qty. 1
<b>Subtotal:</b>		QTD:	0	CTD:	1	\$12.07

<b>3.0 D2803042-Bracket Assembly INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D2803042	1.000		\$76.57	/ Lot # 26564 Qty. 1
<b>Subtotal:</b>		QTD:	0	CTD:	1	\$76.57

<b>4.0 D2804042-Bracket Assembly INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D2804042	1.000		\$266.61	Lot # 29409 Qty. 1
27/04/2007	BOUC01: Boucher, Sylvie	D2804042	-1.000		\$-266.61	Lot # 29409 Qty. -1
27/04/2007	BOUC01: Boucher, Sylvie	D2804042	1.000		\$266.61	/ Lot # 26252 Qty. 1
<b>Subtotal:</b>		QTD:	0	CTD:	1	\$266.61

<b>5.0 D2807-Gas Spring (Support Prop) INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D2807	2.000		\$147.99	2 Lot # 28488 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$147.99

<b>6.0 D2813-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D2813	2.000		\$10.87	2 Lot # 26649 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$10.87

<b>7.0 D33951-Bushing INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	D33951	4.000		\$30.02	Keep 3 Scrap 1 Lot # 28455 Qty. 4
<b>Subtotal:</b>		QTD:	0	CTD:	4	\$30.02

<b>8.0 D3388042-Step Weldment RH INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
30/04/2007	LACE01: Lacelle, Linda	D3388042	1.000		\$423.73	Lot # 32024 Qty. 1
<b>Subtotal:</b>		QTD:	1	CTD:	0	\$423.73

<b>9.0 AN3C21A-BOLT INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	AN3C21A	2.000		\$3.66	2 Lot # 101189 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$3.66

Date: Tuesday, 08/01/2008 2:22:53 PM

User: Linda Lacelle

## JOB HISTORY : DETAIL

<b>Job Number</b>	: 32000	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12027	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, RH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630024
<b>Complete Date</b>	: 30/04/2007 11:02:45	<b>DWG Number</b>	: D412-630 REV K
		<b>Rev.</b>	: K

<b>10.0 AN310C8-Nut INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	AN310C8	2.000		\$4.30	2 Lot # 100433 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$4.30

<b>11.0 AN8C16-Bolt INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	AN8C16	2.000		\$19.08	2 Lot # 100695 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$19.08

<b>12.0 MS210433-Nut INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	MS210433	4.000		\$1.68	Scrap 2 + 2 Lot # 102545 Qty. 4
<b>Subtotal:</b>		QTD:	0	CTD:	4	\$1.68

<b>13.0 MS24665302-Cotter Pin INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	MS24665302	2.000		\$0.10	Scrap 2 Lot # 16941 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$0.10

<b>14.0 MS24693C280-Screw INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	MS24693C280	2.000		\$0.40	2 Lot # 101390 Qty. 2
<b>Subtotal:</b>		QTD:	0	CTD:	2	\$0.40

<b>15.0 NAS1515H3-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	NAS1515H3	6.000		\$0.43	Scrap 6 Lot # 100993 Qty. 6
<b>Subtotal:</b>		QTD:	0	CTD:	6	\$0.43

<b>16.0 NAS1515H5L-WASHER INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	NAS1515H5L	4.000		\$3.68	Scrap 4 Lot # 101925 Qty. 4
<b>Subtotal:</b>		QTD:	0	CTD:	4	\$3.68

<b>17.0 NAS1515H8-Washer INVENTORY ITEM</b>						
DATE	EMPLOYEE	TYPE	Qty		COST	
26/04/2007	FAUT01: Fauteux, Melanie	NAS1515H8	3.000		\$2.10	Scrap 4 Lot # 102067 Qty. 3
30/04/2007	LACE01: Lacelle, Linda	NAS1515H8	1.000		\$0.70	
<b>Subtotal:</b>		QTD:	1	CTD:	3	\$2.80

<b>18.0 SMALL FAB 1 Internal Operation</b>							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
26/04/2007	FAUT01: Fauteux, Melanie	Run	0.000	0.52	\$8.09	0.52	10.68
27/04/2007	FAUT01: Fauteux, Melanie	Run	0.000	0.30	\$4.67	0.30	6.16
27/04/2007	FAUT01: Fauteux, Melanie	Run	0.000	1.67	\$25.97	1.67	34.28
<b>Subtotal:</b>		QTD:	0	CTD:	2.49	\$89.85	



Date: Tuesday, 08/01/2008 2:22:53 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 32000	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12027	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, RH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630024
<b>Complete Date</b>	: 30/04/2007 11:02:45	<b>DWG Number</b>	: D412-630 REV K
		<b>Rev.</b>	: K

<b>20.0 PACKAGING 1 Internal Operation</b>							
DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
27/04/2007	QUIR01: Quirion, Sonia	Run	1.000	0.77	\$12.87	0.77	0.00
<b>Subtotal:</b>		QTD: 1 CTD:	0	0.77	\$12.87		

<b>23.0 D28105-Strut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	D28105	1.000		\$49.66		1 Lot # 29395 Qty. 1
<b>Subtotal:</b>		QTD: 0 CTD:	1		\$49.66		

<b>25.0 AN4C6A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
30/04/2007	LACE01: Lacelle, Linda	AN4C6A	1.000		\$0.48		1 Lot # 102039 Qty. 1
<b>Subtotal:</b>		QTD: 1 CTD:	0		\$0.48		

<b>26.0 AN4C10A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	AN4C10A	1.000		\$0.53		1 Lot # 100273 Qty. 1
<b>Subtotal:</b>		QTD: 0 CTD:	1		\$0.53		

<b>27.0 AN4C15A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	AN4C15A	2.000		\$1.72		2 Lot # 100229 Qty. 2
<b>Subtotal:</b>		QTD: 0 CTD:	2		\$1.72		

<b>28.0 AN44C7A-Eyebolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	AN44C7A	1.000		\$11.04		1 Lot # 101711 Qty. 1
<b>Subtotal:</b>		QTD: 0 CTD:	1		\$11.04		

<b>29.0 AN5C15A-Bolt INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	AN5C15A	2.000		\$3.56		2 Lot # 100229 Qty. 2
<b>Subtotal:</b>		QTD: 0 CTD:	2		\$3.56		

<b>30.0 MS210434-Nut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
30/04/2007	LACE01: Lacelle, Linda	MS210434	4.000		\$1.97		4 Lot # 102959 Qty. 4
<b>Subtotal:</b>		QTD: 4 CTD:	0		\$1.97		

<b>31.0 MS210435-Nut INVENTORY ITEM</b>							
DATE	EMPLOYEE	TYPE	Qty		COST		
27/04/2007	QUIR01: Quirion, Sonia	MS210435	3.000		\$2.46		3 Lot # 101418 Qty. 3
<b>Subtotal:</b>		QTD: 0 CTD:	3		\$2.46		

missing parts for B32000

parts Back in Store

D 2806-1	B 27285	- 2 Bushings
D 2806-3	B 27286	- 2 Bushings
D 3396-1	B 26771	- 2-Spacer



<b>Job Number</b>	: 32000	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12027	<b>DWG Name</b>	: PILOT/CO-PILOT STEP, RH (FOLDING)
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D412630024
<b>Complete Date</b>	: 30/04/2007 11:02:45	<b>DWG Number</b>	: D412-630 REV K
		<b>Rev.</b>	: K

DATE	EMPLOYEE	TYPE	Qty		COST	
27/04/2007	QUIR01: Quirion, Sonia	NAS1515H4	7.000		\$5.44	Lot # 101428 Qty. 7

		<i>TIME</i>	<i>COST</i>
	Machine Time:	3.26	\$51.12
	Labor:	3.26	\$51.60
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$1080.85
	SUB-COMPONENT (SUB-JOB):		\$0.00

\$1183.57

COST PER UNIT:	\$1183.57
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**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-023	CHG	CHG002
DESC	Lwt Folding Step LH	STC	SH96-69
LOT	B27271	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-023	CHG	CHG002
DESC	Lwt Folding Step LH	STC	SH96-69
LOT	B31816	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-023	CHG	CHG002
DESC	Lwt Folding Step LH	STC	SH96-69
LOT	B27271	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-023	CHG	CHG002
DESC	Lwt Folding Step LH	STC	SH96-69
LOT	B31816	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-023	CHG	CHG002
DESC	Lwt Folding Step LH	STC	SH96-69
LOT	B26551	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

**DART**  
TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D412-630-024	CHG	CHG003
DESC	Lwt Folding Step RH	STC	SH96-69
LOT	B32000	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY

MADE IN CANADA

Date: Monday, 1/14/2008 12:57:34 PM

User: Chantal Lavoie

**JOB HISTORY : DETAIL**

<b>Job Number</b> : 33999		<b>Customer</b> : Dart Helicopters Services	
<b>Estimate Number</b> : 12568		<b>DWG Name</b> : HELI-ACCESS STEP RH (FOLDING)	
<b>Purchase Order #</b> :		<b>Part Number</b> : D412630034	
<b>Complete Date</b> : 1/14/2008 11:08:47		<b>DWG Number</b> : IIN UNDER REVIEW	<b>Rev.</b> : K
<b>21.0 D28061-Bushing INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	D28061	4.000
1/11/2008	SAUV02: Sauve, Amy	D28061	6.000
			<b>COST</b>
			\$40.98
			\$61.47
			Lot # 33590 Qty. 4
			Lot # 26565 Qty. 4
			Lot # 27285 Qty. 2
<b>Subtotal:</b>		<b>QTD:</b>	<b>0 CTD:</b>
			10
			\$102.45
<b>22.0 D28063-Bushing INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	D28063	0.000
12/28/2007	SAUV02: Sauve, Amy	D28063	1.000
1/11/2008	SAUV02: Sauve, Amy	D28063	6.000
1/14/2008	LACE01: Lacelle, Linda	D28063	3.000
			<b>COST</b>
			\$0.00
			\$9.25
			\$65.81
			\$32.90
			Lot # 29847 Qty. 1
			Lot # 36534 Qty. 6
			Lot # 36534 Qty. 3
<b>Subtotal:</b>		<b>QTD:</b>	<b>3 CTD:</b>
			7
			\$107.96
<b>23.0 D28105-Strut INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	D28105	2.000
1/14/2008	LACE01: Lacelle, Linda	D28105	3.000
			<b>COST</b>
			\$40.24
			\$61.44
			Lot # 32775 Qty. 1
			Lot # 35829 Qty. 1
			Lot # 27103 Qty. 3
<b>Subtotal:</b>		<b>QTD:</b>	<b>3 CTD:</b>
			2
			\$101.68
<b>24.0 D33961-Spacer INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	D33961	4.000
1/11/2008	SAUV02: Sauve, Amy	D33961	6.000
			<b>COST</b>
			\$14.56
			\$21.84
			Lot # 34025 Qty. 4
			Lot # 26771 Qty. 6
<b>Subtotal:</b>		<b>QTD:</b>	<b>0 CTD:</b>
			10
			\$36.40
<b>25.0 AN4C6A-Bolt INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	AN4C6A	2.000
1/11/2008	SAUV02: Sauve, Amy	AN4C6A	3.000
			<b>COST</b>
			\$0.83
			\$1.24
			Lot # 105793 Qty. 2
			Lot # 100651 Qty. 2
			Lot # 19512 Qty. 1
<b>Subtotal:</b>		<b>QTD:</b>	<b>0 CTD:</b>
			5
			\$2.07
<b>26.0 AN4C10A-Bolt INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	AN4C10A	2.000
1/11/2008	SAUV02: Sauve, Amy	AN4C10A	3.000
			<b>COST</b>
			\$1.38
			\$2.07
			Lot # 101189 Qty. 2
			Lot # 100273 Qty. 3
<b>Subtotal:</b>		<b>QTD:</b>	<b>0 CTD:</b>
			5
			\$3.45
<b>27.0 AN4C15A-Bolt INVENTORY ITEM</b>			
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>
12/28/2007	SAUV02: Sauve, Amy	AN4C15A	4.000
1/11/2008	SAUV02: Sauve, Amy	AN4C15A	4.000
1/14/2008	LACE01: Lacelle, Linda	AN4C15A	2.000
			<b>COST</b>
			\$3.43
			\$3.43
			\$2.06
			Lot # 103915 Qty. 4
			Lot # 100447 Qty. 4
			Lot # 100447 Qty. 2
<b>Subtotal:</b>		<b>QTD:</b>	<b>2 CTD:</b>
			8
			\$8.92